### Color Chart

#### COMMERCIAL/INDUSTRIAL

**SIGNATURE® 200**

**STANDARD COLORS**
*26 AND 24 GAUGE MATERIAL*

- **HAWAIIAN BLUE** SR 31 SRI 31
- **CRIMSON RED** SR 32 SRI 33
- **FERN GREEN** SR 29 SRI 35
- **BURNISHED SLATE** SR 34 SRI 36
- **ASH GRAY** SR 45 SRI 50
- **SADDLE TAN** SR 43 SRI 43
- **DESERT SAND** SR 46 SRI 47
- **KOKO BROWN** SR 35 SRI 37
- **CHARCOAL GRAY** SR 38 SRI 41
- **COBALT BLUE** SR 26 SRI 24
- **RUSTIC RED** SR 37 SRI 39
- **LIGHT STONE** SR 36 SRI 66
- **POLAR WHITE** SR 46 SRI 68
- **SOLAR WHITE** SR 37 SRI 66

**SIGNATURE® 300**

**STANDARD COLORS**
*26 AND 24 GAUGE MATERIAL*

- **MEDIUM BRONZE** SR 33 SRI 34
- **SNOW WHITE** SR 65 SRI 78
- **SLATE GRAY** SR 32 SRI 39
- **ALMOND** SR 63 SRI 75
- **CLASSIC GREEN** SR 27 SRI 26
- **BROWNSTONE** SR 47 SRI 53
- **BRITE RED** SR 49 SRI 55
- **HARBOR BLUE** SR 28 SRI 27

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- **Final color selection should be made from actual color chips.**
- For the most current information available, visit our website at [www.cecobuildings.com](http://www.cecobuildings.com).
- All products are available in smooth or embossed finish.
- Trim is available in all colors.
- A 25-year limited paint warranty is available upon written request. Please review our sample warranty for complete performance attributes and terms and conditions.
- All colors shown are Energy Star Qualified through our Energy Star partner MBCI.

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**“PBR” PANEL**

- 12" x 36" x 1¼"

**“PBU” PANEL**

- 6" x 36" x ¼"

**“AVP” PANEL**

- 12" x 36" x 1½"

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**Notes:**

- Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.
- Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.
Metallic coatings are directional. Panels and trim must be installed oriented in the same direction to prevent perceived shade variances. Please inquire for special pricing. **Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.**

Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.
**Signature® 200 SPECIFICATIONS**

**Product Name**
Signature® 200, a premium coating with proven, proprietary polymer and premium pigments.

**Product Description**
Uses: Signature® 200 is a factory-applied and oven-baked protective coating used on GALVALUME®, galvanized steel or aluminum substrate. Signature® 200 combines excellent physical characteristics and aesthetic values for metal panels and components. Its uses in architectural, industrial, commercial, residential and institutional metal construction are numerous. Signature® 200 coatings are formulated for hardness and flexibility, making it a versatile and durable coating system when applied over a proprietary, corrosion-resistant primer.

**Limitations:** Since Signature® 200 coatings require baking to cure, they cannot be field-applied. Signature® 200 coatings are not approved for use on hot or cold rolled bare steel substrates intended for exterior exposure.

**Composition and Materials:** Signature® 200 is a thermoset coating consisting of a proprietary polyester resin modified with silicone resin intermediate. Signature® 200 uses premium, proven-durability ceramic pigments which give superior exterior protection and resistance to chemical corrosion and ultraviolet radiation.

**Color:** Signature® 200 coatings are available in a wide range of standard, field-proven colors. Special colors are available (minimum quantity requirements may apply) if approved by manufacturer. Palor White may not meet these specifications - please inquire.

**Installation**
The Signature® 200 system is factory applied over metal substrates using the coil coating process. Surfaces shall be chemically cleaned and pretreated according to manufacturer's specifications to provide acceptable corrosion resistance. Total dry film thickness of topcoat (Signature® 200 protective coating) is within the 0.1 - 1.0 range for coil coated applications. The pretreated substrate is primed with 0.2 - 0.25 mil of a high performance primer. The Signature® 200 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The Signature® 200 systems incorporate outstanding exterior durability, while affording superior coil line application and post-forming capabilities.

**Warranty**
The Signature® 200 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Technical Assistance**
Complete technical information and literature is available from manufacturer.

**Signature® 300 and Signature® 300 Metallic SPECIFICATIONS**

**Product Name**
Signature® 300 and Signature® 300 Metallic, a premium fluoropolymer low gloss coating, produced with 70% PVDF resin.

**Product Description**
Uses: Signature® 300 coatings are specified by leading architects and used by manufacturers of metal curtain wall and other building products as a long life exterior finish for aluminum, galvanized steel and Galvalume®. The liquid coating is factory applied and oven baked on properly cleaned and primed substrates. Signature® 300 coatings typically are used as exterior finishes for metal roofing, siding, louvers, fascias, curtain wall, spandrel paneling and column covers. The building components can be post-formed from pre-coated coil stock.

**Limitations:** Since Signature® 300 coatings require baking to cure, they cannot be field-applied. Signature® 300 coatings are not approved for use on hot or cold rolled bare steel substrates intended for exterior exposure.

**Composition and Materials:** Signature® 300 coatings are based on 70% PVDF resin. They also are formulated with highly durable pigments and solvents blended for optimum application properties.

**Color:** Signature® 300 coatings are available in a wide range of standard, field-proven colors. Special colors are available (minimum quantity requirements may apply) if approved by manufacturer.

**Technical Data**
See Chart Below.

**Installation**
Signature® 300 coatings may be coil coated on HDG steel, Aluminum or Galvalume® substrates that have been pretreated and primed according to manufacturer specifications. The entire system is applied in the factory and oven baked. Topcoat dry film thicknesses are within the 0.9 - 1.1 mil range (Note: which refers to the combination of primer and the Signature® 300 protective coating) for coil coated applications. The pretreated substrate is primed with 0.2 - 0.3 mil of a high performance primer. The Signature® 300 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The flexibility of the system permits coil-coated stock to be post-formed by either a roll former or press brake, which gives superior exterior durability, while affording superior coil line application and post-forming capabilities.

**Warranty**
The Signature® 300 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Technical Assistance**
Complete technical information and literature is available from manufacturer.

**Signature®** is a registered trademark of NCI Group, Inc.
**GALVALUME®** is a registered trademark of BIEC International Inc.

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**SOLAR REFLECTIVITY (SR)**
Solar reflectivity or reflectance (SR) is the ability of a material to reflect solar energy from its surface back into the atmosphere. The SR value is a number from 0 to 1.0. A value of 0 indicates that the material absorbs all solar energy and a value of 1.0 indicates it is all reflected. Energy Star® requires SR testing of both new and aged roof products. New products must have an SR value of 0.25 or higher for steep slope (above 2:12) roofing and an SR value of 0.65 or higher for low slope (2:12 or less) roofing. Aged testing takes three years to complete, so not all products that meet the initial requirements are qualified. For more information, please visit www.energystar.gov.

**SOLAR REFLECTANCE INDEX (SRI)**
The SRI is used to determine compliance with LEED requirements and is calculated according to ASTM E 1980 using values for reflectance and emissivity. Emissivity is a material’s ability to release absorbed energy. To meet LEED requirements, a roofing material must have an SRI of 0.9 or higher for steep slope (above 2:12) roofing and an SRI value of 0.8 or higher for low slope (2:12 or less) roofing. For more information, please visit www.usgbc.org.

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