**Signature® 200**

**Standard Colors**

26 and 24 Gauge Material

- **Hawaiian Blue**
  SR 31 SRI 31
- **Crimson Red**
  SR 32 SRI 33
- **Fern Green**
  SR 29 SRI 29
- **Burnished Slate**
  SR 34 SRI 36
- **Ash Gray**
  SR 35 SRI 30
- **Saddle Tan**
  SR 42 SRI 43
- **Desert Sand**
  SR 43 SRI 47
- **Koko Brown**
  SR 35 SRI 37
- **Charcoal Gray**
  SR 38 SRI 41
- **Cobalt Blue**
  SR 26 SRI 24
- **Rustic Red**
  SR 37 SRI 39
- **Light Stone**
  SR 36 SRI 66
- **Polar White**
  SR 36 SRI 68
- **Solar White**
  SR 31 SRI 86

- **Final color selection should be made from actual color chips.**
- **For the most current information available, visit our website at www.cecobuildings.com.**
- **All products are available in smooth or embossed finish.**
- **Trim is available in all colors.**
- **A 40-year limited paint warranty is available upon written request. Please review our sample warranty for complete performance attributes and terms and conditions.**
- **All colors shown are Energy Star Qualified through our Energy Star partner MBCI.**

**Signature® 300**

**Standard Colors**

26 and 24 Gauge Material

- **Medium Bronze**
  SR 33 SRI 34
- **Snow White**
  SR 65 SRI 38
- **Slate Gray**
  SR 32 SRI 39
- **Almond**
  SR 63 SRI 25
- **Classic Green**
  SR 27 SRI 26
- **Brownstone**
  SR 47 SRI 53
- **Brite Red**
  SR 49 SRI 55
- **Harbor Blue**
  SR 28 SRI 27

**Color Chart**

**Commercial/Industrial**

- **PBR Panel**
  36” x 12” x 1⅛”
- **PBU Panel**
  36” x 6” x ¾”
- **AVP Panel**
  36” x 12” x 1⅛”

**Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.**

Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.
**SIGNATURE® 200**
**STANDARD COLORS**
**24 GAUGE MATERIAL**

- **BURNISHED SLATE**
  - SR .54 SRI 36
- **POLAR WHITE**
  - SR .38 SRI 68
- **CHARCOAL GRAY**
  - SR .38 SRI 43
- **LIGHT STONE**
  - SR .36 SRI 66
- **RUSTIC RED**
  - SR .37 SRI 39

- **KOKO BROWN**
  - SR .35 SRI 37
- **FERN GREEN**
  - SR .29 SRI 29
- **COAL BLACK**
  - SR .34 SRI 35
- **HAWAIIAN BLUE**
  - SR .31 SRI 31

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**SIGNATURE® 300**
**STANDARD COLORS**
**24 GAUGE MATERIAL**

- **HARBOR BLUE**
  - SR .28 SRI 27
- **COLONIAL RED**
  - SR .34 SRI 35
- **MEDIUM BRONZE**
  - SR .33 SRI 34
- **PACIFIC BLUE**
  - SR .29 SRI 29

- **NATURAL PATINA**
  - SR .41 SRI 45
- **SNOW WHITE**
  - SR .65 SRI 78
- **SLATE GRAY**
  - SR .37 SRI 39
- **ALMOND**
  - SR .63 SRI 75

- **MIDNIGHT BRONZE**
  - SR .29 SRI 28
- **CLASSIC GREEN**
  - SR .33 SRI 34
- **EVERGLADE**
  - SR .33 SRI 34
- **BROWNSTONE**
  - SR .47 SRI 53

- **TUNDRA**
  - SR .46 SRI 51
- **SPRUCE**
  - SR .36 SRI 51
- **HUNTER GREEN**
  - SR .35 SRI 37
- **BRITE RED**
  - SR .49 SRI 55

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**SIGNATURE® 300 METALLIC**
**24 GAUGE MATERIAL**

- **COPPER METALLIC**
  - SR .46 SRI 51
- **SILVER METALLIC**
  - SR .51 SRI 56

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Metallic coatings are directional. Panels and trim must be installed oriented in the same direction to prevent perceived shade variances. Please inquire for special pricing.

**B** Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.

Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.
Signature® 200 SPECIFICATIONS

Product Name
Signature® 200, a premium coating with proven, proprietary polymer and premium pigments.

Product Description
Uses: Signature® 200 is a factory-applied and oven-baked protective coating used on GALVALUME® (galvanized steel or aluminum substrate). Signature® 200 combines excellent physical characteristics and aesthetic values for metal panels and components. Its uses in architectural, industrial, commercial, residential and institutional metal construction are numerous. Signature® 200 coatings are formulated for hardness and flexibility, making it a versatile and durable coating system when applied over a proprietary, corrosion-resistant primer.

Limitations: Since Signature® 200 coatings require baking to cure, they cannot be field-applied. Signature® 200 coatings are not approved for use on hot or cold rolled bare steel substrates intended for exterior exposure.

Composition and Materials: Signature® 200 is a thermoset coating consisting of a proprietary polymer resin modified by silicone resin intermediate. Signature® 200 uses premium, proven-durability ceramic and fluoropolymer pigments which give superior exterior protection and resistance to chemical corrosion and ultraviolet radiations.

Color: Signature® 200 coatings are available in a wide range of standard, field-proven colors. Special colors are available (minimum quantity requirements may apply) if approved by manufacturer. Polar White may not meet these specifications - please inquire.

Installation
The Signature® 200 system is factory applied over metal substrates using the coil coating process. Surfaces shall be chemically cleaned and pretreated according to manufacturer’s specifications to prepare contaminants and provide acceptable corrosion resistance. Total dry film thickness of topcoat (Signature® 200 protective coating and primer) is within the 0.1 - 1.05 range for coil coated applications. The pretreated substrate is primed with 0.2 - 0.25 mil of a high performance primer. The Signature® 200 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The Signature® 200 systems incorporate outstanding exterior durability, while affording superior coil line application and post-forming capabilities.

Warranty
The Signature® 200 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

Technical Assistance
Complete technical information and literature is available from manufacturer.

Signature® 300 and Signature® 300 Metallic SPECIFICATIONS

Product Name
Signature® 300 and Signature® 300 Metallic, a premium fluoropolymer low gloss coating, produced with 70% PVDF resin.

Product Description
Uses: Signature® 300 coatings are specified by leading architects and exterior finishes for metal roofing, siding, louvers, fascia, curtain wall, and primed substrates. Signature® 300 coatings typically are used as a long-life exterior finish for aluminum, galvanized steel and Galvalume®.

Composition and Materials: Signature® 300 coatings are based on 70% PVDF resin. They also are formulated with highly durable pigments and solvents blended for optimum application properties.

Color: Signature® 300 coatings are available in a wide range of standard, field-proven colors. Special colors are available (minimum quantity requirements may apply) if approved by manufacturer.

Technical Data
See Chart Below.

Installation
Signature® 300 coatings may be coil coated on HDG steel, Aluminum or Galvalume® substrates that have been pretreated and primed according to manufacturer specifications. The entire system is applied in the factory and oven baked. Topcoat dry film thicknesses are within the 0.9 - 1.1 mil range. The Signature® 300 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The flexibility of the system permits coil-coated stock to be post-formed by either a roll former or press brake. All applicators of Signature® 300 coatings must have the approval of manufacturer. A list of approved applicators is available upon request.

Warranty
The Signature® 300 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

Technical Assistance
Complete technical information and literature is available from manufacturer.

TECHNICAL DATA–PHYSICAL PROPERTIES

<table>
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<tr>
<th>PROPERTY</th>
<th>VALUE</th>
<th>TEST DESIGNATION</th>
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<tr>
<td>Gloss @ 85°</td>
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<td>ASTMD523</td>
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<tr>
<td>Film Hardness</td>
<td>F-Min (Eagle Turq.)</td>
<td>ASTMD3363</td>
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<tr>
<td>Impact Resistance, 3x Metal Thickness</td>
<td>No Adhesion Loss</td>
<td>ASTMD2794</td>
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<tr>
<td>Cross-Hatch Adhesion</td>
<td>No Adhesion Loss</td>
<td>ASTMD3359</td>
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<tr>
<td>Formability: T-Bend</td>
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<tr>
<td>Abrasion Resistance, Falling Sand</td>
<td>35 ± 5 Liters</td>
<td>ASTMD968</td>
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<tr>
<td>Humidity, 1,000 hrs.</td>
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<td>ASTMD2247</td>
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<tr>
<td>Dew Cycle Weatherometer, 200 Total Hours</td>
<td>(4) Acceptable</td>
<td>ASTMD3361</td>
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<tr>
<td>Salt Spray, 1,000 hrs.</td>
<td>(3) Acceptable</td>
<td>ASTMB117</td>
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<tr>
<td>Chemical Spot Test</td>
<td>(5) Acceptable</td>
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