Color Chart
COMMERCIAL/INDUSTRIAL

**SIGNATURE® 200**
STANDARD COLORS
26 AND 24 GAUGE MATERIAL

- Hawaiian Blue SR .31 SRI 31
- Crimson Red SR .32 SRI 33
- Fern Green SR .29 SRI 29
- Burnished Slate SR .34 SRI 36
- Ash Gray SR .45 SRI 50
- Saddle Tan SR .43 SRI 47
- Desert Sand SR .42 SRI 47
- Koko Brown SR .35 SRI 37
- Charcoal Gray SR .38 SRI 41
- Cobalt Blue** SR .26 SRI 24
- Rustic Red SR .37 SRI 39
- Light Stone SR .56 SRI 66
- Polar White SR .58 SRI 68
- Solar White** SR .71 SRI 86

• Final color selection should be made from actual color chips.
• For the most current information available, visit our website at www.cecobuildings.com.
• All products are available in smooth or embossed finish.
• Trim is available in all colors.
• A 25-year limited paint warranty is available upon written request. Please review our sample warranty for complete performance attributes and terms and conditions.
• All colors shown are Energy Star Qualified through our Energy Star partner MBCI.

**SIGNATURE® 300**
STANDARD COLORS
26 AND 24 GAUGE MATERIAL

- Medium Bronze** SR .33 SRI 34
- Snow White** SR .65 SRI 78
- Slate Gray SR .32 SRI 39
- Almond SR .63 SRI 75
- Classic Green** SR .27 SRI 26
- Brownstone** SR .47 SRI 53
- Brite Red SR .49 SRI 55
- Harbor Blue** SR .28 SRI 27

• 70% PVDF
• Resin-based Coating or Finish, Low Gloss

“PBR” PANEL
36” 1¼” 12”

“PBU” PANEL
36” 6”

“AVP” PANEL
36” 1⅛”

** Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.

*Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.

ENERGY STAR qualified color through our ENERGY STAR partner MBCI
**SIGNATURE® 200**
**STANDARD COLORS**
24 GAUGE MATERIAL

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<thead>
<tr>
<th>Color</th>
<th>SR</th>
<th>SRI</th>
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<tr>
<td>Burnished Slate</td>
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<tr>
<td>Polar White</td>
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<td>Rustic Red</td>
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**SIGNATURE® 300**
**STANDARD COLORS**
24 GAUGE MATERIAL

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<th>Color</th>
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<td>Brite Red</td>
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**METALLIC COLORS**

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<td>Silver Metallic</td>
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</table>

**ENERGY STAR** qualified color through our ENERGY STAR partner MBCI.

Metallic coatings are directional. Panels and trim must be installed oriented in the same direction to prevent perceived shade variances. Please inquire for special pricing.

Minimum quantities and/or extended lead times required for 24 gauge. Please inquire.

Signature® is a registered trademark of NCI Building Systems. PVDF-Polyvinylidene Fluoride.
**Signature® 200 SPECIFICATIONS**

**Product Name**
Signature® 200, a premium coating with proven, proprietary polymer and premium pigments.

**Product Description**
Uses: Signature® 200 is a factory-applied and oven-baked protective coating used on GALVALUME®, galvanized steel or aluminum substrate. Signature® 200 combines excellent physical characteristics and aesthetic values for metal panels and components. Its uses in architectural, industrial, commercial, residential and institutional metal construction are numerous. Signature® 200 coatings are formulated for hardness and flexibility, making it a versatile and durable coating system when applied over a proprietary, corrosion-resistant primer.

**Limitations:** Since Signature® 200 coatings require baking to cure, they cannot be field applied. Signature® 200 coatings are not approved for use on hot or cold rolled bare steel substrates intended for exterior exposure.

**Composition and Materials:** Signature® 200 is a thermoset coating consisting of a proprietary polymer resin modified with silicone resin intermediate. Signature® 200 uses premium, proven-durability ceramic pigments which give superior exterior protection and resistance to chemical corrosion and ultraviolet radiation.

**Color:** Signature® 200 coatings are available in a wide range of standard, field-proven colors. Special color is available (minimum quantity requirements may apply) if approved by manufacturer. Polar White may not meet these specifications — please inquire.

**Installation**
The Signature® 200 system is factory applied over metal substrates using the coil coating process. Surfaces shall be chemically cleaned and pretreated according to manufacturer's specifications to provide acceptable corrosion resistance. Total dry film thickness of topcoat (Signature® 200 protective coating primer) is within the 0.9 - 1.05 range for coil coated applications. The pretreated substrate is primed with 0.2 - 0.25 mil of a high performance primer. The Signature® 200 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The Signature® 200 system incorporates outstanding exterior durability, while affording superior coil line application and post-forming capabilities.

**Warranty**
The Signature® 200 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Maintenance**
The factory applied finish of Signature® 200 is baked-on coating designed to give trouble-free performance for years with little service required. However, field detergents and/or mineral spirits are recommended for removal of surface dust and airborne chemical deposits. Air-dry touch-up paints are also available for repair of minor scratches.

**Technical Assistance**
Complete technical information and literature is available from manufacturer.

**Signature® 300 and Signature® 300 Metallic SPECIFICATIONS**

**Product Name**
Signature® 300 and Signature® 300 Metallic, a premium fluoropolymer low gloss coating, produced with 70% PVDF resin.

**Product Description**
Uses: Signature® 300 coatings are specified by leading architects and manufacturers of metal curtain wall and other building products (signature® 300 coatings may apply) if approved by manufacturer. Press brake. All applicators of Signature® 300 coatings must have the permits coil-coated stock to be post-formed by either a roll former or coil coating process. Surfaces shall be chemically cleaned and pretreated according to manufacturer's specifications to provide acceptable corrosion resistance. Total dry film thickness of topcoat (Signature® 200 protective coating primer) is within the 0.9 - 1.05 range for coil coated applications. The pretreated substrate is primed with 0.2 - 0.25 mil of a high performance primer. The Signature® 300 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The flexibility of the system permits coil-coated stock to be post-formed by either a roll former or press brake. The signature® 300 coatings must have the approval of manufacturer. A list of approved applicators is available upon request.

**Composition and Materials:** Signature® 300 coatings are based on 70% PVDF resin. They also are formulated with highly durable pigments and solvents blended for optimum application properties.

**Color:** Signature® 300 coatings are available in a wide range of standard, field-proven colors. Special color is available (minimum quantity requirements may apply) if approved by manufacturer.

**Technical Data**
See Chart Below.

**Installation**
Signature® 300 coatings may be coil coated on HDG steel, Aluminum or Galvalume substrates that have been pretreated and primed according to manufacturer specifications. The entire system is applied in the factory and oven baked. Topcoat dry-film thicknesses are within the 0.9 - 1.05 mil range (Note: which refers to the combination of primer and the Signature® 300 protective coating) for coil coated applications. The pretreated substrate is primed with 0.2 - 0.30 mil of a high performance primer. The Signature® 300 protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The flexibility of the system permits coil-coated stock to be post-formed by either a roll former or press brake. The signature® 300 coatings must have the approval of manufacturer. A list of approved applicators is available upon request.

**Warranty**
The Signature® 300 warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Maintenance**
The factory applied finish of Signature® 300 is baked-on coating designed to give trouble-free performance for years with little service required. However, field detergents and/or mineral spirits are recommended for removal of surface dust and airborne chemical deposits. Air-dry touch-up paints are also available for repair of minor scratches.

**Technical Assistance**
Complete technical information and literature is available from manufacturer.

**Signature® 300 Metallic**

**Product Name**
Signature® 300 Metallic, a premium fluoropolymer low gloss coating, produced with 70% PVDF resin.

**Product Description**
Uses: Signature® 300 Metallic is a premium fluoropolymer low gloss coating, produced with 70% PVDF resin and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Composition and Materials:** Signature® 300 Metallic is a premium fluoropolymer low gloss coating, produced with 70% PVDF resin. Special color is available (minimum quantity requirements may apply) if approved by manufacturer.

**Color:** Signature® 300 Metallic coatings are available in a wide range of standard, field-proven colors. Special color is available (minimum quantity requirements may apply) if approved by manufacturer.

**Technical Data**
See Chart Below.

**Installation**
Signature® 300 Metallic coatings may be coil coated on HDG steel, Aluminum or Galvalume substrates that have been pretreated and primed according to manufacturer specifications. The entire system is applied in the factory and oven baked. Topcoat dry-film thicknesses are within the 0.9 - 1.05 mil range (Note: which refers to the combination of primer and the Signature® 300 protective coating) for coil coated applications. The pretreated substrate is primed with 0.2 - 0.30 mil of a high performance primer. The Signature® 300 Metallic protective coating is applied over the primed substrate at 0.7 - 0.8 mil. The flexibility of the system permits coil-coated stock to be post-formed by either a roll former or press brake. The signature® 300 Metallic coatings must have the approval of manufacturer. A list of approved applicators is available upon request.

**Warranty**
The Signature® 300 Metallic warranty is backed by the strictest production specifications and is one of the strongest in the industry. Details and further information are available by contacting the manufacturer.

**Maintenance**
The factory applied finish of Signature® 300 Metallic is baked-on coating designed to give trouble-free performance for years with little service required. However, field detergents and/or mineral spirits are recommended for removal of surface dust and airborne chemical deposits. Air-dry touch-up paints are also available for repair of minor scratches.

**Technical Assistance**
Complete technical information and literature is available from manufacturer.

**Signature® 300 Metallic**